

Work Order ID 70184

Tuesday, May 31, 2011



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 5/31/2011 8:4 Start Qty: 1.00

Revision Nbr:

Required Date: 5/31/2011 Reqd Qty: 1.00



Reference: ECN11-585

Cust Item ID:

Customer ID:

Description: update paperwork D350-607
FMS-350-607 Rev.F, FMS-355-607 Rev.F, ICA-D350-607 Rev.4
per ECN11-585

Sales Order:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence Work Center Operation

Tool ID Tool # Plan Assent Disent Disent Insn

print P/W

BT 11-05-31

④
①

QC 21- 11/6/7 J

mtf
11-06-02

Tuesday, May 31, 2011 8:48:09 AM

Shop Packet Print

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List Lots

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Criteria : Item ID: 'D350-607-041', 'D350-607-041A', 'D350-607-041RevF', 'D350-607-043', 'D350-607-043A', 'D350-607-043RevF', 'D350-607-045', 'D350-607-045A', 'D350-607-047', 'D350-607-141', 'D350-607-143', 'D350-607-241', 'D350-607-411', 'D350-607-441', 'D350-607-443', 'D350-607-445', 'D350-607-447', 'D350-607-501', 'D350-607-511', 'D350-607-541', 'D350-607-543', 'D350-607-545' All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D350-607-511	Main Warehouse	70083	5/30/2011	1.0000			
Quick Release Basket	FG032						
Mounting Installation							
	Main Warehouse	70084	5/30/2011	1.0000			
	FG032						
	Main Warehouse	70085	5/30/2011	1.0000			
	FG032						
		Total:		5.0000			
D350-607-545	Main Warehouse	63161	11/4/2010	1.0000			
Heli-Utility-Basket	BSK						
		Total:		1.0000			

QC21

CHG002

11/6/11

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List Lots

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List Lots

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Criteria : Item ID: 'D350-607-041', 'D350-607-041A', 'D350-607-041RevF', 'D350-607-043', 'D350-607-043A', 'D350-607-043RevF', 'D350-607-045', 'D350-607-045A', 'D350-607-047', 'D350-607-141', 'D350-607-143', 'D350-607-241', 'D350-607-411', 'D350-607-441', 'D350-607-443', 'D350-607-445', 'D350-607-447', 'D350-607-501', 'D350-607-511', 'D350-607-541', 'D350-607-543', 'D350-607-545' All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D350-607-041	Main Warehouse	55519	1/28/2010	0.0000	QC21	CHG008	
Heli-Utility-Basket, LH	FG						
		Total:		0.0000			
D350-607-041A	Main Warehouse	65567	2/1/2011	1.0000	QC21	CHG001	
Heli-Utility-Basket	BSKT						
(Automatic Lid Opener)							
		Total:		1.0000			
D350-607-043	HONG KONG	39328	5/16/2011	1.0000	QC21	CHG004	Paperwork not updated in HK
Heli-Utility-Basket	FG						
	Main Warehouse	69207	5/16/2011	1.0000	QC21	CHG005	
	BSKT						
		Total:		2.0000			
D350-607-043RevF	Main Warehouse	23075		0.0000	QC21		
Heli-Utility-Basket	FG						
		Total:		0.0000			
D350-607-045	Main Warehouse	55590	3/16/2010	1.0000	QC21	CHG003	
Heli-Utility-Basket, LH/RH	FG101						
		Total:		1.0000			
D350-607-047	Main Warehouse	57436	10/27/2010	1.0000	QC21	CHG003	
Heli-Utility-Basket	FG101						
		Total:		1.0000			
D350-607-141	Main Warehouse	52753	8/19/2010	1.0000	QC21	CHG001	
Automatic Lid Opener	FG032						
Installation							
		Total:		1.0000			

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Criteria : Item ID: 'D350-607-041', 'D350-607-041A', 'D350-607-041RevF', 'D350-607-043', 'D350-607-043A', 'D350-607-043RevF', 'D350-607-045', 'D350-607-045A', 'D350-607-047', 'D350-607-141', 'D350-607-143', 'D350-607-241', 'D350-607-411', 'D350-607-441', 'D350-607-443', 'D350-607-445', 'D350-607-447', 'D350-607-501', 'D350-607-511', 'D350-607-541', 'D350-607-543', 'D350-607-545' All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID						
D350-607-143	Main Warehouse	53643	11/12/2009	0.0000	QC21	CHG001	
Automatic Lid Opener Installation	FG						
	Main Warehouse	68714	5/24/2011	1.0000	QC21	CHG001	
	FG032						
		Total:		1.0000			
D350-607-241	Main Warehouse	69365	5/30/2011	1.0000	QC21	CHG001	
Basket Clamp Assembly	FG022						
	Main Warehouse	69946	5/26/2011	3.0000	QC21	CHG001	
	FG022						
		Total:		4.0000			
D350-607-411	Main Warehouse	57309	4/8/2010	0.0000	QC21	CHG001	
Quick Release Basket Mounting Installation	FG						
	Main Warehouse	57732	4/15/2010	0.0000	QC21	CHG001	
	FG						
	Main Warehouse	68715	5/27/2011	1.0000	QC21	CHG001	
	PKG						
	Main Warehouse	69477	5/27/2011	1.0000	QC21	CHG001	
	PKG						
	Main Warehouse	69478	5/27/2011	1.0000	QC21	CHG001	
	PKG						
		Total:		3.0000			
D350-607-511	Main Warehouse	69346	5/30/2011	1.0000	QC21	CHG002	
Quick Release Basket Mounting Installation	FG032						
	Main Warehouse	70082	5/30/2011	1.0000			
	FG032						

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List Lots

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ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 11.05.27	Job No.: ENG2100	ADR Yes/No: N	ADR Date: N/A	ECN #: 11- 585
Product No.: D350-607-5XX		Created By: MB	Approved By: AM	
Product Name: HELI-UTILITY-BASKET		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MB	
Purchasing Coord.	N		
Production Engineering Coord.	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

CORRECTED CARGO CAPACITY INFORMATION OF FMS-D350-607/-355-607; PICTORIAL CHG TO CHAPTER 11 OF ICA-D350-607

Documents Affected:

RELEASE FMS-D350-607 REV. F, FMS-D355-607 REV. F, ICA-D350-607 REV. 4, MDL-D350-607 REV. E., D3442 REV. B

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW		
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	AJS	MDL-D350-607 REV. E	
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		11.05.30 <i>[Signature]</i>
11	Update Product Specification Files	Y	KJ	NO SIGNOFF ON FMS BY TC	11.05.30 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.05.30 <i>[Signature]</i>
13	Update Document Record (DR)	N		NONE. NEW MDL FORMAT.	
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update Parts / ARO Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ	WITH FMS'S, ICA, AND MDL	11.05.30 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.05.30 <i>[Signature]</i>
24					

Description / Action:

1. CUSTOMERS WITH D350-607 BASKETS PURCHASED AFTER 10.12.22 BASKET MUST BE UPDATED WITH NEW PAPER WORK
2. ALL KITS IN STOCK TO BE UPDATED WITH FMS-D350-607 REV. F, FMS-D355-607 REV. F, ICA-D350-607 REV. 4
3. D3442-1/-3/-5 IN STOCK ARE ALL GOOD AS IS AND DO NOT NEED TO COMPLY.

All 607
701094

ECN Verified & Complete: _____

Date: _____